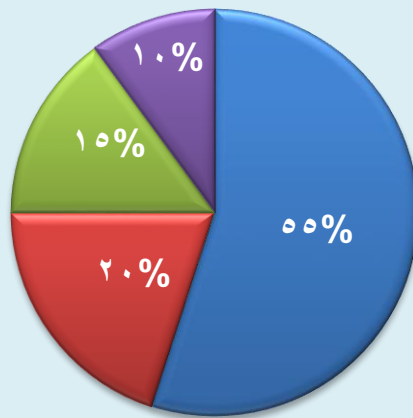


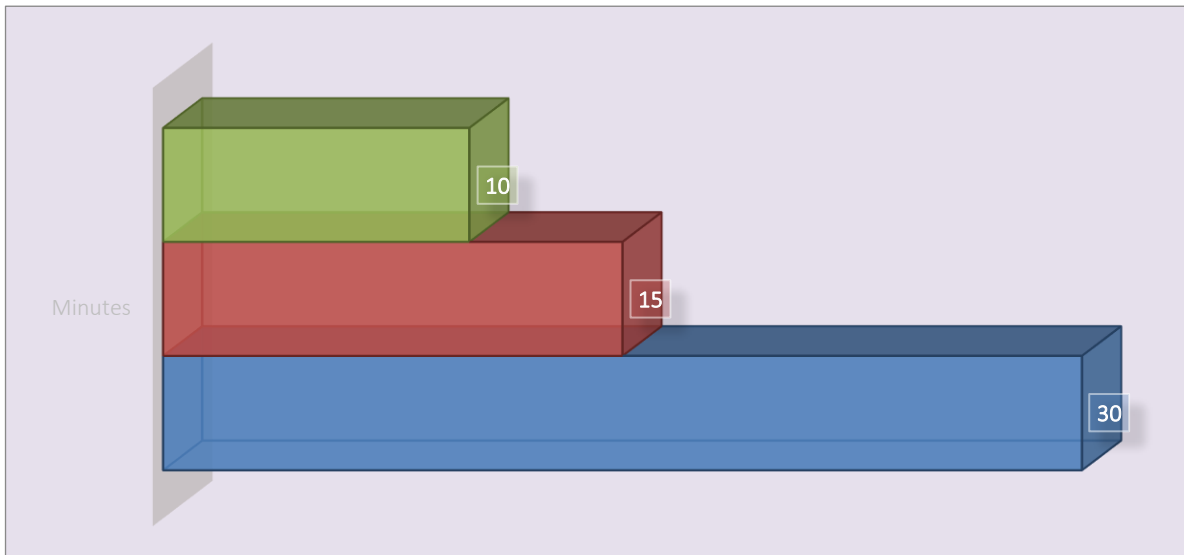
Avalability



■ Uptime
 ■ Unplanned breakdown
 ■ Planed breakdown
 ■ Setup Adjustment

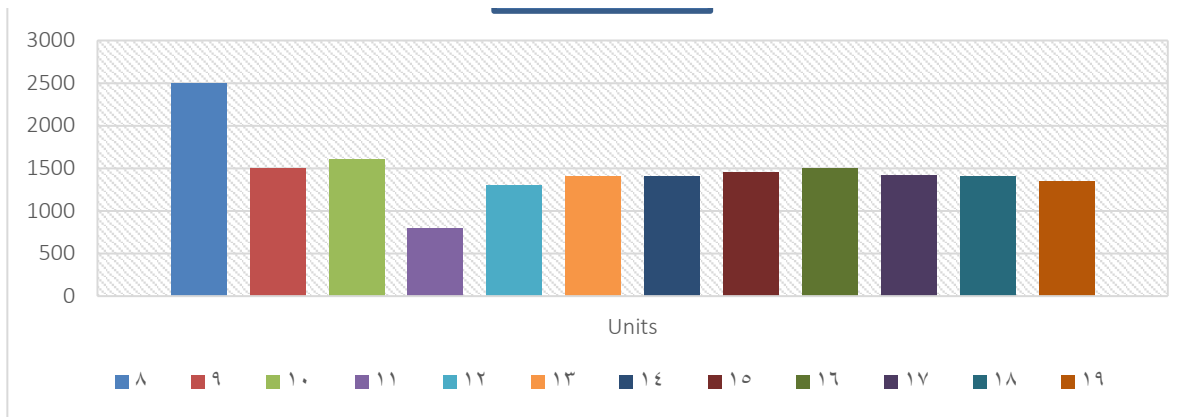
Uptime	Uptime	55%	55.00%
Breakdown	Unplanned breakdown	20%	45.00%
	Planed breakdown	15%	
	Setup Adjustment	10%	
		100.00%	

Breakdown



Breakdown	Minutes
Convoyer Jam	30
Planed	15
Setup	10

Productions



Hour	Units
8	2500
9	1500
10	1600
11	800
12	1300
13	1400
14	1400
15	1450
16	1500
17	1420
18	1400
19	1350
	17620